

Garant
Solid carbide slot drill, uncoated, Ø h10 DC: 1,5mm

Order data

Order number	201040 1,5
GTIN	4045197111838
Item class	11X

Description
Version:

Large flutes for unobstructed swarf evacuation.

Special geometry for aluminium machining.

Application:

Especially for milling **aluminium, plunging** and **contour milling**.

Technical description

Feed f_z for slot milling in short-chipping aluminium	0.004 mm
No. of teeth Z	1
Cutting edge Ø D_c	1.5 mm
Shank Ø D_s	3 mm
Overall length L	50 mm
Flute length L_c	6 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	h10
Helix angle	26 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	Solid carbide

Standard	Manufacturer's standard
Type	W
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium	Suitable	180 m/min	N
Aluminium (short chipping)	suitable	140 m/min	N
Alu > 10% Si	suitable	105 m/min	N
PMMA acrylic	Suitable	180 m/min	N
PE-HD	Suitable	130 m/min	N
PA 66	Suitable	150 m/min	N
PEEK	Suitable	130 m/min	N
PF 31	Suitable	110 m/min	N
Honeycomb sandwich	suitable only under restricted conditions	180 m/min	N
Cu	Suitable	140 m/min	N
CuZn	Suitable	180 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		

